FRONT		
Technical Service Request (TSR) Fax: (515) 292-6250 Mail To: 1107 Airport Road Ames, IA 50010 Email: brads@vbseals.com Attn: TSR		
Application New Existing All bold I	boxes are required TSR #	
Customer New Existing for new a	applications. Proj. #	
If FastTrak proposal is acceptable, check HERE	Phone #	
Written by Date	Assigned To: Hours	
Engr. Rev. Date	Engr Release: Date	
Customer Information	Sales & Marketing Information	
Our Part #	Market	
Cust. Part #	Proj.Pot.\$ Cust.Pot. \$	
Cust. Drawing #	Product/Program Seals/yr	
Check if drawing is Source or Spec Controlled	Application / Device	
Company	Target Price \$ Comp. Price \$	
Street	Existing seal	
City ST ZIP Competitors		
Engr. Contact	Fill in prototype delivery date if required	
Tel. Fax. Fill in expected production date if known		
E-mail address:	Engineering Action	
Purch Contact	New Design Lab analysis Calculation	
Tel Fax	Drawing Change & Required for In-Process Orders	
Seal Style and Material Recommendation	Drawing Change & Not Required for In-Process Orders	
Similar to part #	Finite Element Analysis (FEA)	
Seal Type	Others	
Sealing Element material	Send drawing / report to:	
Energizing Material	DSM Distributor Customer	
Seal Case Material	Others	
Back-Up Ring Material	Send via:	
Coating/Finishing	Fax Mail E-Mail	
Engineering Response PDR	Indicate costing quantity(s) below If required:	
	Qty of	
	Special Instruction:	
Comments / Sketches	I	

BACK		
Operating Conditions		TSR #
Static Media / Fluid		
Rotary RPM	Direction (from air or low pressure side of seal)	
Oscillatory Rate	Oscillatory Degree	
Dither Rate	Dither Degree	
Linear / Reciprocating Stroke (u	inits) Rate / Speed	d
Dither Stroke	Dither Rate	
Friction Breakout	Running	
Pressure (units) Operating	Proof Bu	
Temperature (units) Operating	High Lov	w
Bore/Shaft Misalignment (T.I.R)	Shaft Runout (T.I.R)	
Life Requirement Allowable Leakage		
Is Seal Installation Tooling Req'd	s No	
Hardware Gland Type (1-9) Sketches / Additional Information:		
Surface A Surface B		
Material:	See attached hardware drawings	
Hardness:	Is there any concern that there is i	not a hearing close to the seal?
Coating:		
Finish:		
Can gland be changed?	No	
A Dia+		
B Dia+		
D Dia+	G Dim +	
E Gap + C Dim +		
J Dim +	H Dim +	
1 HOUSING 20730° 63 HOUSING 20	2 O.D. O.D. FACE SEAL GLAND 5	3 H+++
7 7 Rob B C C C		9 A ROD
OPEN / 2 PC GLAND	REDUCED GLAND	G