

Engineered Thermoplastic Aerospace Solutions









Engineered Molded Solutions

Torlon® (PAI - Polyamide-Imide)

Trelleborg Sealing Solutions is a certified Torlon® PAI processor for all injection molding grades. Polyamide-imides combine the processing advantages of thermoplastic materials with thermoset performance. PAI's are amorphous polymers that demonstrate exceptional mechanical, thermal and chemical resistance.

- · Unfilled resin has the tensile and flexural strengths almost equal to polycarbonate and polyamide at room temperature.
- Exceptional strength at 260°C (500°F)
- · Material is available in structural and bearing grades. Bearing grades can be enhanced with lubrication and dry surface treatments.

Torlon® is a registered trademark of Solvay.



HiMod® PEEK (Polyetheretherketone)

Seals in aerospace applications must withstand extreme conditions. To meet virtually any sealing requirement, Trelleborg Sealing Solutions offers a full range of PEEK manufacturing capabilities. PEEK materials can be manufactured to almost any shape to fit nearly any application, from the most basic components to the unique custom parts that

may be required for structural components, housings & bearings.

PEEK material is prepared for machining using a process of injection molding the material into tubes or billets. Final geometries in PEEK material are either injection-molded or near size pieces are injection molded and then machined for higher precision.



PEI (Polyetherimide)

PEI resin is an amorphous thermoplastic offering exceptional elevated thermal resistance, high strength and stiffness, and broad chemical resistance. PEIs are available in transparent and opaque custom colors, as well as glass-filled grades. PEI resins create

a balance of both mechanical properties and processability, enabling design engineers to generate uniquely crafted solutions for diverse operating conditions and environments.



PPS (Polyphenylene Sulfide)

PPS compounds are high performance, engineered thermoplastics:

- Thermal Stability: maximum service temperature 218°C (424°F) with short-term temperature resistance up to 260°C (500°F)
- · Dimensional Stability: complex parts can be molded to very tight tolerances and will maintain dimensional stability at elevated temperatures
- · Chemical Resistance: resistant to a wide variety of solvents and corrosive chemicals



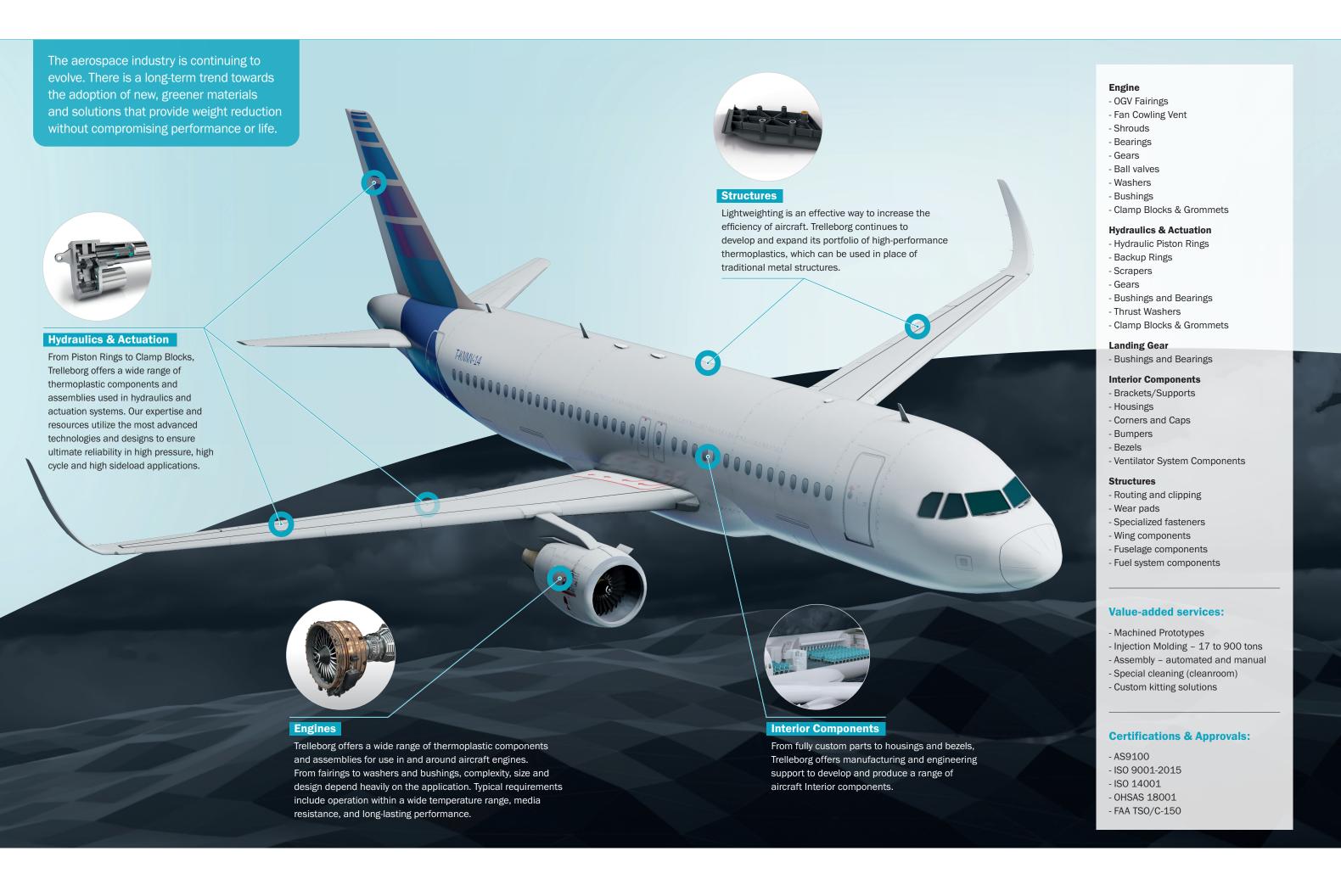
Polyimide-based plastics

Trelleborg's polyimide-based plastics withstand high service temperatures and demonstrate good chemical resistance, electrostatic control and low outgassing.

Polyimide-based plastics offer extremely high temperature and creep resistance and can be used in high heat environments where other thermoplastic materials lose their mechanical properties. Our wide variety of formulations includes low friction and wear grades.

- · Thermal Stability: exhibits very low creep and high tensile strength during continuous use at temperatures up to 232°C (450°F) and as high as 704°C (1299°F) for short periods
- · Dimensional Stability: outstanding dimensional stability with low particle shedding
- Durability: used in demanding applications where exceptional strength and impact resistance are desired.

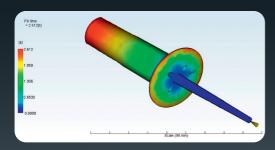




SIMULATION CAPABILITIES

Mold Flow Analysis

Trelleborg Sealing Solutions utilizes advanced software for plastic injection molding simulation, to streamline new product introduction and reduce manufacturing defects.



FEA

Trelleborg supports custom simulation requests for various aspects of a part development and assembly. Utilizing our analytical lab, we can also create material models that can be tested in different simulations to ensure more accurate and timely predictions.

THERMOPLASTIC DEVELOPMENTS

Research & Development

- Material optimization for: wear resistance, temperature profiles, strength, electrical properties
- Lubrication additives, including PTFE, graphite and MoS,
- · Customer application testing and support
- Rapid prototyping
- · Material characterizations and analytical laboratory



MATERIALS

AMORPHOUS

PAI: Polyamide-Imide

PEI: Polyetherimide

PES: Polyethersulfone

TPU: Thermoplastic Polyurethane

ABS: Acrylonitrile Butadiene

Styrene

PVC: Polyvinyl Chloride

PS: Polystyrene

SEMI-CRYSTALLINE

PEEK: Polyetheretherketone

LCP: Liquid Crystal Polymer

PPS: Polyphenylene Sulfide

PPA: Polyphthalamide

PET: Polyethylene Terephthalate

PA: Polyamide

POM: Polyoxymethylene **PE UHMW:** Polyethylene Ultra

High Molecular Weight

TPV: Thermoplastic Vulcanizate

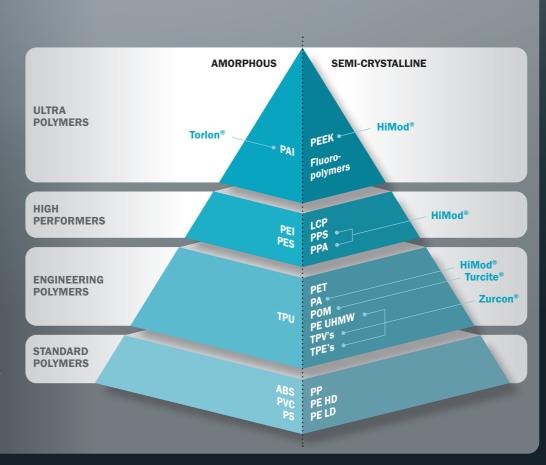
TPE: Thermoplastic Elastomer

PP: Polypropylene

PE HD: Polyethylene High Density

PE LD: Polyethylene Low Density

HiMod®: Trelleborg proprietary materials modified for improved performance



Trelleborg is a world leader in engineered polymer solutions that protect essential applications in demanding environments. Its innovative solutions accelerate performance for customers in a sustainable way.

Trelleborg Sealing Solutions is a leading developer, manufacturer and supplier of precision seals, bearings and custom-molded polymer components. It focuses on meeting the most demanding needs of aerospace, automotive and general industrial customers with innovative solutions.

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