

# Automotive Solutions

TECHNOLOGY-DRIVEN HIDDEN CHAMPIONS MAXIMIZE VEHICLE PERFORMANCE



## Electrification Elevates Perform

The technology landscape of the automotive industry is electrifying. The worldwide shift to electric vehicles (EVs), increased battery efficiency, and the need for more sustainable solutions are three key trends. Hydrogen powered cars offer new opportunities and unveil new challenging requirements. Reliable sealing solutions play a key role in ensuring performance at extreme temperatures and pressures, reducing friction, and enhancing sustainability.

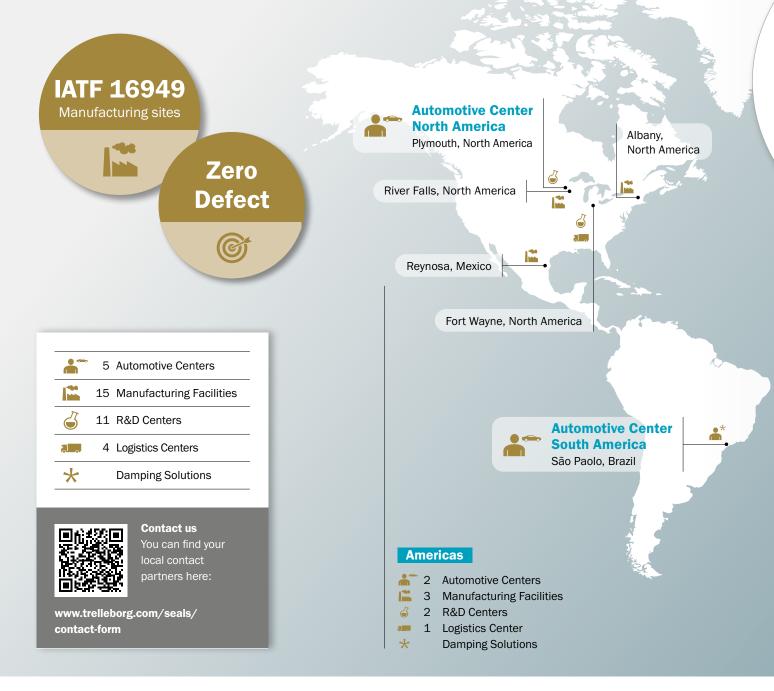
### **Meeting Priorities**

These technology-driven hidden champions provide cutting-edge solutions for the entire vehicle. Our top priorities include extending vehicle lifetime with low-friction solutions and maximizing performance with a wide range of polymer components. We are a leading provider of innovative sealing solutions for original equipment manufacturers (OEMs) and their suppliers.

Hydrogen and fuel cell solutions **Solutions** for the entire vehicle **Advanced** manufacturing processes accelerate custom solutions **Maximize Extend** efficiency with vehicle lifetime with low-friction with a wide solutions range of polymer solutions

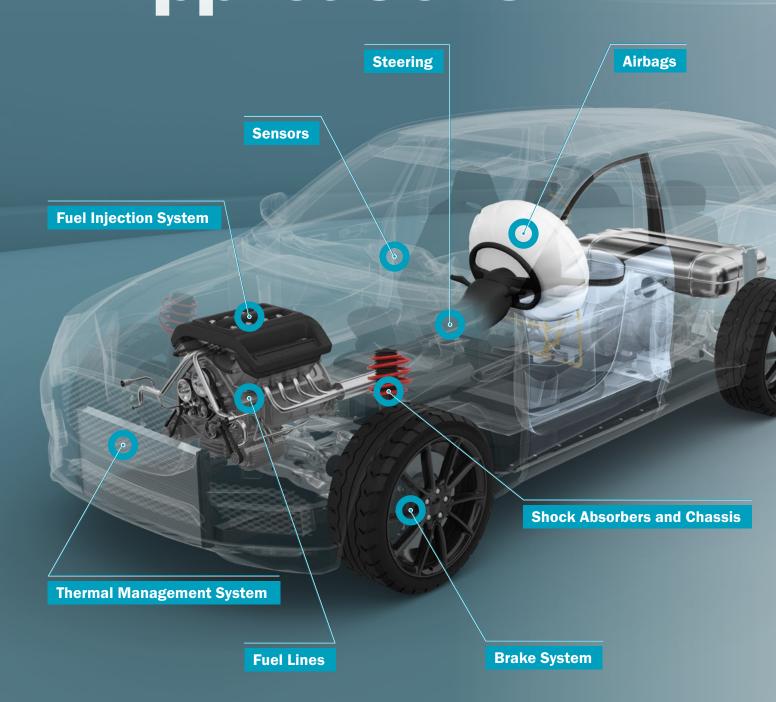


## Global Automotive Network





# Solutions for Demanding Applications





### **Chassis and Steering**

Polytetrafluoroethylene (PTFE) linear seals in the chassis optimize suspension comfort and intrusive noise.

### Requirements:

- · Low friction
- · No stick-slip effect
- · Wear resistant

### **Trelleborg Solutions:**

- Turcon® PTFE seals:
- Turcon® Twinseal
- Turcon® Stepseal® M
- Back-up Rings
- Skirted Piston



### **Fuel Injection System**

We manufacture PTFE and fluoroelastomer (FKM) seals for high-pressure applications using advanced high-volume series production technologies.

### Requirements:

- Temperature range: -40 °C to +200 °C/ -40 °F to +392 °F
- Pressures over 3,000 bar/43,511 psi
- Tested and approved compounds for all fuel blends
- · Easy installation snap-back effect

### **Trelleborg Solutions:**

- Extreme low-temperature FKM O-Rings and molded components
- Developed with specialized high pressure testing equipment
- PTFE sealing rings



### **Sensors and Safety Systems**

Multifunctional components combine, for instance, sealing and housing functions, reducing critical interfaces and lowering system costs.

### Requirements:

- Fully automated manufacturing and inspection
- Cleanroom production
- Multiple functions in a small space

### **Trelleborg Solutions:**

- Multicomponent parts
- Wide range of different material combinations:
  - Liquid Silicone Rubber (LSR)
     & polyamide 66 (PA66)
  - Steel, polyphthalamide (PPA), ethylene propylene diene rubber (EPDM)



### **Brake System**

Multicomponent parts and seal combining PTFE and elastomer materials save weight, and optimize performance, and safety.

### Requirements:

- Tested and compatible with all brake fluids
- Large number of OEM approvals
- Fully automated manufacturing and inspection
- Eliminate braking noise

### **Trelleborg Solutions:**

- Multicomponent parts
- LSR + plastic + metal
- EPDM + plastic
- Specialized PTFE seals/guides for reduced friction

# Electrifying the Future

### **Charging Socket**

Specific Seals ensure driver safety and efficient charging of EVs.

### **Power Electronics**

Pressure-activated profile seal enlarges the cooling surface and ensures better performance for power electronics.

### e-Axle

Next-generation seal designs minimize frictional torque over wide temperature ranges.

### **Electric Motor**

Advanced rotary seals reduce friction for better performance.

### **Battery Case**

Custom-designed components protect the battery to extend lifetime.

Rubore® Washer

See page 14 for more details

eMobility is booming, and it places high demands on components. When developing high-performance seals for eMobility applications, Trelleborg combines an effective R&D organization with modern digital processes to reduce lead times to the lowest possible for initial functional prototypes. Hydrogen System **Sensors** Protecting sensors in challenging environments. **Fuel Cell Module** Durable materials prevent gas leakage. **Thermal Management System** Multicomponent valve seals reduce friction and

increase battery lifetime and range.



### **More Range and Better Acoustics with Our Innovations**

We invest heavily in developing products for current and future challenges in the electric drivetrain.

### The e-Axle

Scan the QR code to learn all about our HiSpin® products.



### **HiSpin®**

HiSpin® rotary seals minimize frictional torque while offering a static and dynamic sealing function for tight sealing regardless of the direction of rotation.



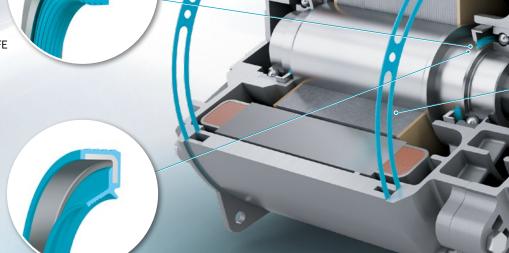
### HiSpin® PDR RT

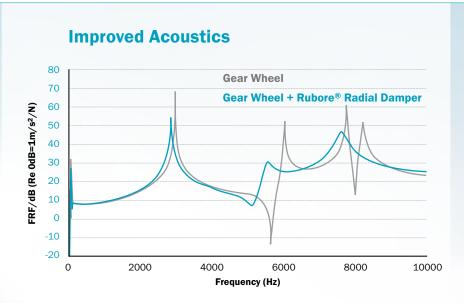
- Flexible for use in a wide temperature range from -200 °C to +260 °C/-328 °F to +500 °F with Turcon® materials
- Seals at top speeds of over 60 m/s / 134 mph
- Shaft grounding with conductive PTFE
- · Minimum frictional torque

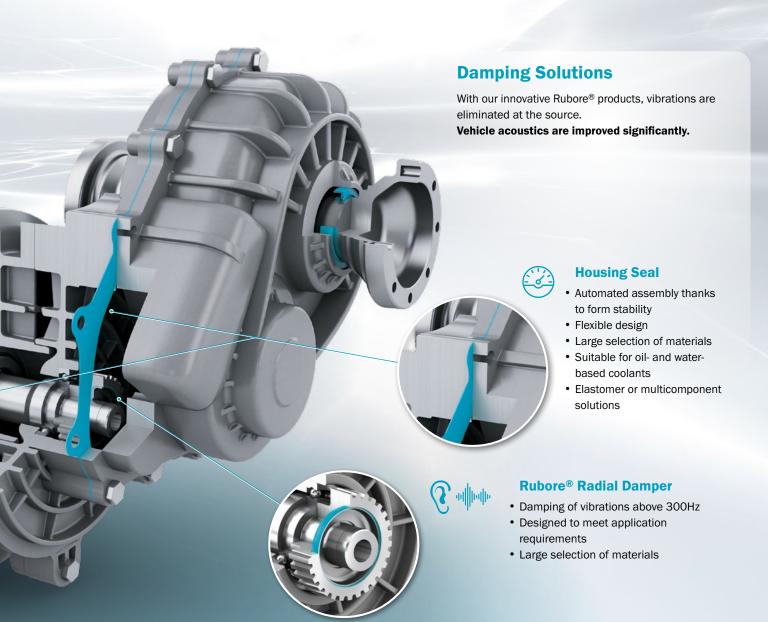


### HiSpin® EV

- Seals for a wide range of lubrication levels
- Rubber lip with patented design
- Seal at top speeds of 30 m/s / 67 mph or 40 m/s / 89 mph







# **C** elVlobility & Battery & Electronics



### **High-Voltage Battery**

### **Housing Seal**

High-voltage batteries are the heart of eMobility, and they require special protection. In close collaboration with customers, we develop custom sealing solutions for all cover and battery housing geometries. Our solutions facilitate efficient fully automated assembly processes and simplify battery maintenance operations.

- · Supports fully automated assembly
- · Easy disassembly when maintenance is required
- Tight seal prevents leakage in accordance with IPX9K & IPX7
- Meets flammability requirements according to UL94 VO & HB
- · For aluminum, steel and plastic housing
- Specialized seal designs for thin-wall covers and fewer screws



**Seal for Service Flap** 



### **Seal for HV Plug Strip**

- Tolerance compensation between plastic and metal case
- Multicomponent solutions for unique requirements (rubber-to-metal, rubber-to-plastic)
- Meets flammability requirements according to UL94 VO & HB
- · Provides electrical insulation



### °C Better Performance for Power Electronics

Direct liquid cooling is an innovative solution for high power densities and more compact modules.

Our pressure-activated profile seal ensures a reliable and efficient seal for your power electronics.

- · Resistant to pressure peaks
- · Narrow seal design enlarges the cooling surface and offers better performance
- · Pressure-activated sealing profile
- · Outstanding sealing for sealed edges

### Other applications:

- O-Rings and molded components for coolant connections
- · Seals for multi-way valves made of a PTFE and rubber composite
- · Seal sets for electric coolant pumps



### Rubore® Washer

Our Rubore® Washer offers virtually leak-free sealing protection along screws to safeguard critical electric systems.

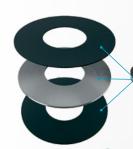
Corrosion is a serious risk. Since electric vehicles rely heavily on electronic components and wiring systems, it's essential to protect them from corrosion to ensure the vehicle's performance, safety, and longevity. Seals play a crucial role in preventing corrosion.

### **Features & Benefits**

- · Robust material seals for extended component lifetime
- Adaptability of rubber layer enables effective sealing of surface imperfections such as scratches or cavities and prevents micro-leakage
- The rubber layers allow a continuous tightening torque increase for an improved fastening quality
- Galvanic corrosion is prevented by avoiding metal-to-metal contact
- Superior resistance to corrosion propagation between bolt head and housing

### The Smart Rubore® Solution

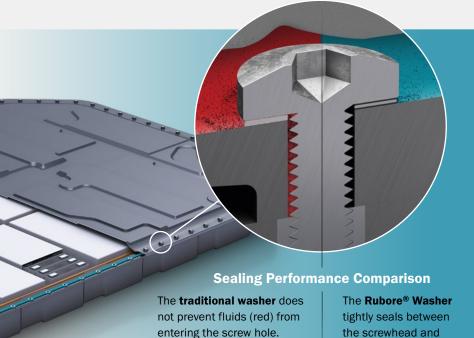
With its unique composite technology, the Rubore® Washer provides optimal sealing protection in systems where screws and bolts are used. Ideal for these applications, our three-layer Rubore® material consists of a metal layer between two rubber layers. Using advanced processing technologies, the rubber is vulcanized to the carrier metal to produce a strong and durable laminate.



### The Rubore® Washer in Action

Scan the QR code to watch the film and discover how the Rubore® Washer protects sensitive electrical components.





the housing to protect

components.

### **Application Example: Battery Housing**

The battery housing requires numerous screws or bolts. Sealing along the screws presents specific challenges due to the critical nature of the battery compartment. Screw seals must be able to operate in a wide range of environmental conditions, including extreme temperatures, rain, snow, and road salt exposure.

The Rubore® Washer seals the screws by fully covering the screwhead with a large sealing surface. This effectively prevents moisture, contaminants and corrosive agents from entering the battery housing. Thereby, it maintains performance while eliminating safety hazards and minimizing corrosion.

The Rubore® Washer is proven to perform in the harshest environments and resist corrosion, meeting the toughest original equipment manufacturer (OEM) lifetime requirements.

## Sealing Solutions for Battery Cells

At Trelleborg Sealing Solutions, we combine material expertise with advanced engineering capabilities to provide effective and efficient sealing solutions for battery cells.

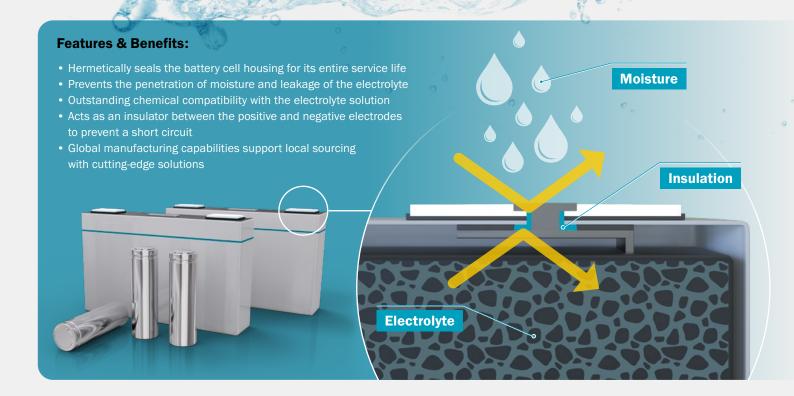
Global passenger electric vehicle (EV) sales are projected to remain robust, along with sales of commercial EVs. The rising demand for electric cars is also increasing the need for battery cells.

A significant challenge for vehicle manufacturers is the customer demand for improved range and reliability. High-quality and long-lasting components in the cell housing, in particular the seal, play an important role in ensuring cell performance and longevity.

These seals are subject to high demands during operation and require excellent chemical compatibility. If the seal material is not compatible with the electrolyte solution in the battery cell, the seals can corrode, leading to leaks, which can harm hardware and the operating environment. The result is a reduction of cell performance and a shorter battery lifetime.

### **Battery Cell Sealing Solutions**

Building on our experience in high-performance materials and material processing, we offer a range of battery sealing solutions for cylindrical and prismatic cells. The sealing solutions are customized to your unique needs, and made from specialized materials, including high-performance elastomers and thermoplastics.



## New Generation of Damping Materials

Optimized for electric vehicles having weight, performance and temperatures in mind.

While quieter than internal combustion engines, electric drivelines have their own noise and vibration challenges, such as inverter covers, valve covers, chain covers, oil pans, transmissions, electric motors and gearboxes.

Trelleborg's next-generation Applied Damping Materials (ADM) lowers vibration levels in the vehicle's structure, reducing transmission of vibration into airborne noise.

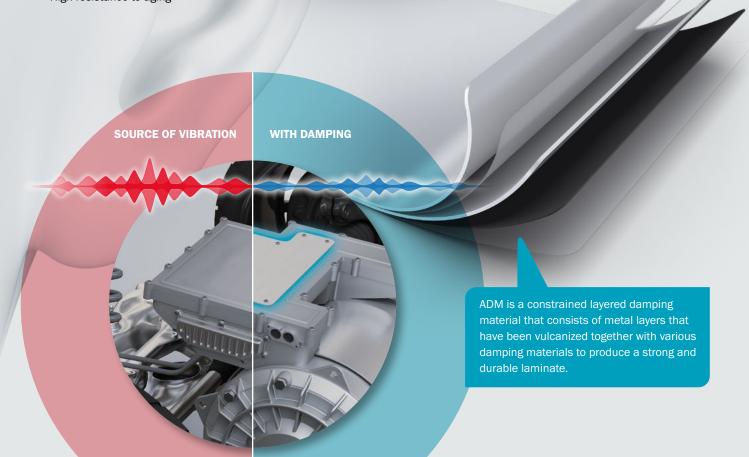
### **Benefits**

- · Significant reduction in noise and vibration
- Compliance with all industry standards for brake noise
- Superior durability
- · Excellent performance over a wide range of temperatures
- High resistance to aging

### ADM can be:

- · Applied to surfaces that radiate excessive noise
- Formed and cut to part using conventional press operations such as press forming and die cutting
- Produced made-to-measure for customer specific components

Typical applications include housings and covers where damping is needed, e.g. inverters, power electronic units, engine covers, valve covers, chain covers, oil pans, transmissions and electric motors.



## Hydrogen Systems

Hydrogen is considered the fuel of the future for heavy duty trucks and long-range buses. Green hydrogen is a sustainable way to transport goods and will play a major role in the future energy mix. In partnership with customers, we develop sealing solutions that are precisely tailored to the demanding requirements of hydrogen.

### H<sub>2</sub>Pro™ Materials

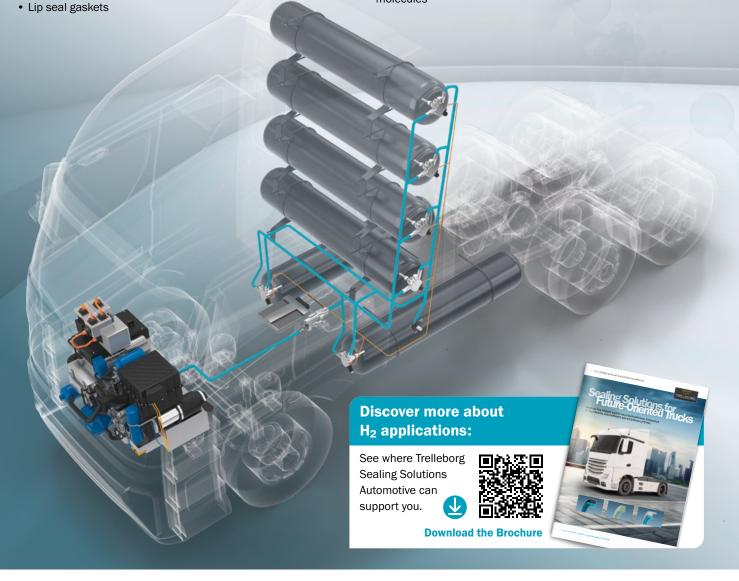
Our H<sub>2</sub>Pro<sup>™</sup> range offers validated, reliable solutions for a wide array of applications including pumps, valves, connectors, and numerous other devices in the hydrogen supply chain.

### **Trelleborg Solutions:**

- O-Rings
- Special molded parts
- Back-up Rings
- Slydring® wear rings

Hydrogen has very special properties and requires innovative, tailor made sealing solutions. Seal materials must demonstrate:

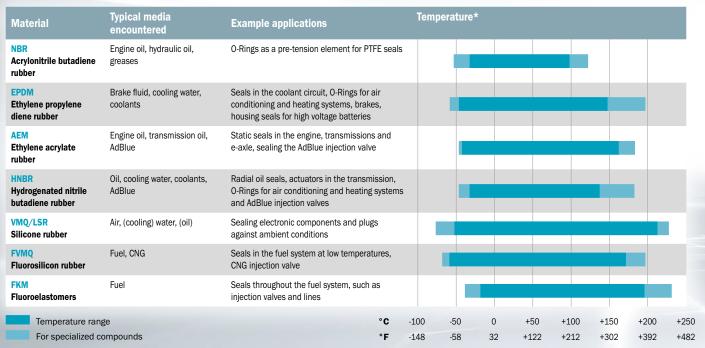
- · Low temperature capabilities
- · Ability to withstand rapid gas decompression
- Suitability for use in high pressure environments
- Low permeation to prevent leakage of very small hydrogen molecules



## **Material Expertise**

### **Elastomers**

Elastomers are one of the most important groups of materials for seals. When specified in line with requirements, they have outstanding elasticity and resistance properties. External influences such as media, oxygen, ozone, pressure and temperature need to be taken into consideration when choosing a material.

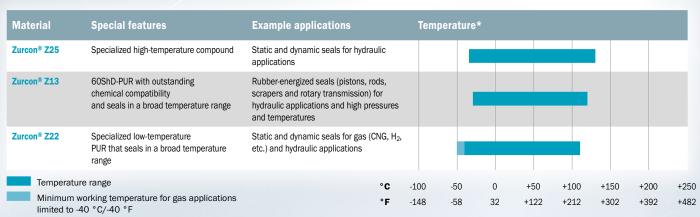


<sup>\*</sup>Temperature ranges only apply in conjunction with media compatible with the elastomers in question.

### **Polyurethane**

Zurcon® is the brand name for our polyurethane (PU) material range that includes unique and exclusive compounds developed and produced in-house. They have excellent elastic properties and wear resistance, combined with outstanding mechanical

characteristics and a low compression set. Because of this, they offer multiple options for hydraulic and pneumatic sealing applications.



<sup>\*</sup>Temperature ranges only apply in conjunction with media compatible with the Zurcon® materials in question.

### PTFE

Turcon® and Turcite® are the brand names for our range of PTFE materials. PTFE is an exceptional material due to it's very low coefficient of friction combined with wide-ranging chemical compatibility. These materials are developed at our R&D Centers to specifically meet our customers' unique demands, such as

increased extrusion stability, maximum wear resistance and improved thermal conductivity.

The compounds listed below are a small selection of the broad range of proprietary PTFE materials we offer.

Material	Special features	Example applications
Turcon® M04	Medium fill level, high extrusion and wear resistance	Sealing ring for high-pressure injection valve, universal material
Turcon® X9218/X9214	Low fill level, with or without snap back properties	Sealing ring for high-pressure injection valve, special design for easy assembly and calibration
Turcon® X9616	Medium fill level, high extrusion and wear resistance, high thermal conductivity	Sealing ring for high-pressure injection valve, special design based on specific customer requirements
Turcon® M12	Low friction, high wear resistance	Universal material for hydraulic applications, such as shock absorbers, convertible roof systems, ${\rm CO}_2$ air conditioning systems
Turcon® MC2	Electrically conductive	eMobility, avoiding electric charge build-up and spark production
Turcon® QD1	Self-lubricating for very low friction	eMobility, used for HiSpin® rotary seals for extremely high speeds
Turcite® T47	Low friction, high wear resistance	Universal material for bearings and Slydring® wear rings
Turcite® T51	Very high extrusion resistance	Bearings and Slydring® wear rings

### Unique electrically conductive

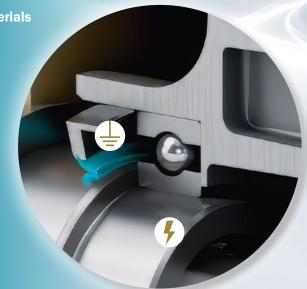
Turcon® MC1 and Turcon® MC2 – specially developed PTFE materials combine high conductivity with very good sealing properties.

An insulated-gate bipolar transistor (IGBT) is a power semiconductor device that primarily functions as an electronic switch. It combines high efficiency with fast switching. Since it is designed to turn on and off quickly, this can result in electric discharge machining (EDM) bearing currents. The consequence is a flashover, once the electronic charge built up in the bearing exceeds the breakdown voltage of the lubricant.

This is where Turcon® MC1 and Turcon® MC2 come into play and take over the shaft grounding function in electric engines. Thereby they prevent corrugation damage and craters on the bearing, significantly increasing the service life of the electric engine.

### Advantages:

- HiSpin® 2-in-1 solution: dynamic sealing function and shaft grounding
- Reduces the number of components
- · Easier assembly
- Potential cost reduction



## Multicomponent lechnology

Maximizing performance, streamlining assembly processes, and combining multiple functions in one part. These three benefits are the core assets that characterize innovative multicomponent technology capabilities.

Our multicomponent technology strongly bonds a range of polymers, chosen to meet your specific requirements. Unique seal geometries, combining

**Multicomponent Development Center** 

To better support the development of new and custom components, Trelleborg Sealing Solutions has a dedicated Multicomponent Development Center with testing and processes set-up specifically for multicomponent solutions.

### **Specific testing capabilities include:**

- Bonding strength testing of a wide range of polymer combinations including elastomers, thermoplastics and thermoplastic elastomers
- Process parameter optimization for specific material combinations
- · Development of micro multicomponent products

In addition, the development center offers customers a dedicated resource for producing prototypes, which is a key aspect of the product design and manufacturing feasibility phase.

### Explore Multicomponent Technology in our Virtual Showroom

Discover this advance processing technology in an interactive 3D experience.



www.trelleborg.com/seals/showroom

multiple features or seals, can be customized to your application. This can improve performance, facilitate assembly and reduce part handling.

The seals produced are leak-free and need less space and assembly effort, making them a cost-effective sealing solution.



The Multicomponent Development Center works hand in hand with the full global R&D network to coordinate other activities such as:

- Material performance testing, evaluation and validation
- Automation, camera inspection and other in-line testing capabilities
- Finite Element Analysis (FEA)
- Moldflow analysis



Dedicated Multicomponent Development Center for testing and engineering support Trelleborg Sealing Solutions offers a full suite of testing, quality and validation services to prove the performance of our products:

- In-house laboratories: testing of material combinations and key performance metrics
- Quick prototyping and sampling services using additive manufacturing
- Camera inspection
- Functionality checks into fully-automated manufacturing process
- Different material combinations
- · Process parameter window
- Prototype samples in quasi production conditions
- Full FEA service and material evaluation

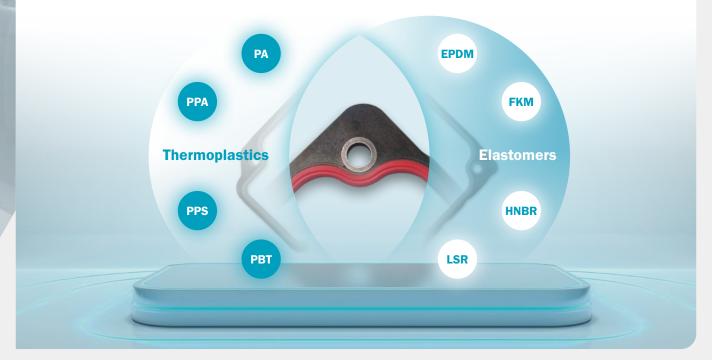


Full service suite including prototyping, sampling and camera inspection

### **Multicomponent Production**

### **Advantages:**

- · Customized to application requirements
- Leak-free
- · Easier installation and assembly
- Integrate multiple functions in a single part
- High volume output with maximum quality and consistency
- Simplified logistics by reducing handling and article management
- Reduce weight
- New design opportunities, such as more compact forms and multiple sealing positions
- Reduced Total Cost of Ownership (TCO)



### **ServicePLUS**

When you partner with Trelleborg through our ServicePLUS program, you can focus on your core business while we focus on ensuring all of your value chain needs are covered.





### **Engineering**

Trelleborg engineers and application experts collaborate with you to reduce development time and improve the overall performance and longevity of your products.

### Benefit from services including:

- QuickSeal production technology
- · Customized product design
- · Traceability and performance monitoring



### **Aftermarket**

Our ServicePLUS solutions support your aftermarket requirements, helping you get your customer up and running again when a repair is needed.

### Benefit from services including:

- Customized aftermarket packaging & kitting
- · Easy re-ordering capabilities
- Installation tools and handling aids



### **Manufacturing**

Our experts can help your business increase production throughput without increasing manufacturing costs.

### Benefit from services including:

- · Sub-component assemblies
- Surface technologies to reduce friction and stickiness
- Part identification



### **Enhanced Supply Chain**

Trelleborg ServicePLUS services are uniquely designed to streamline our customers' procurement, inventory and replenishment processes. We partner with you to develop a customized program which frees up capital and labor so you can focus on your "Class A" parts and suppliers.

### Benefit from services including:

- Kanban solutions based on automated replenishment system
- RFID technology to enhance your product logistics
- Customized packaging and labeling

## Mobile Tools & Apps

To find our mobile tools and apps, search for "Trelleborg" in the App Store or Google Play.

These tools are designed to optimize your everyday productivity.

Discover our large selection of mobile tools and apps at

www.trelleborg.com/seals/ resources/mobile-tools-and-apps



### Apps available

Android App on **Google Play** 



In the **AppStore** 













### Versatile CAD service

Convenient online access to our drawings in 2D and 3D - in all common CAD formats.

Useful apps for automotive applications



### **O-Ring Selector**

O-Ring and housing dimensions in millimeters or inches.



### **ISO Fits and Tolerances**

Offers results based on DIN ISO 286 systems for tolerances and fits.



### **Universal Converter**

Large range of technical and scientific units for any dimension. Select the appropriate material overview table for hardness conversion. Enter a value to convert it into another hardness scale.



### **Sealing Materials Selector**

Enter the material specifications in combination with your required parameters, such as temperature or hardness and the app will immediately suggest suitable materials to meet your needs.

Trelleborg is a world leader in engineered polymer solutions that protect essential applications in demanding environments. Its innovative solutions accelerate performance for customers in a sustainable way.

Trelleborg Sealing Solutions is a leading developer, manufacturer and supplier of precision seals, bearings and custom-molded polymer components. It focuses on meeting the most demanding needs of aerospace, automotive and general industrial customers with innovative solutions.

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