SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: EPROPOX HC 2640 A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture: Casting Resin

1.3 Details of the supplier of the safety data sheet

Trelleborg Pipe Seals Duisburg GmbH
Dr.-Alfred-Herrhausen-Allee 36
47228 Duisburg
Germany

Telephone: +49 (0) 2065 999-0
Telefax: +49 (0) 2065 999-111
E-mail address: technic.epros@trelleborg.com

1.4 Emergency telephone number

+49 (0) 2065 999-150

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.
Eye irritation, Category 2 H319: Causes serious eye irritation.
Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.
Chronic aquatic toxicity, Category 2 H411: Toxic to aquatic life with long lasting effects.

Classification (67/548/EEC, 1999/45/EC)

Sensitising R43: May cause sensitisation by skin contact.
Irritant R36/38: Irritating to eyes and skin.
Dangerous for the environment R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)
Hazard pictograms:

- !
- ☠️

Signal word: Warning

Hazard statements:
- H315: Causes skin irritation.
- H317: May cause an allergic skin reaction.
- H319: Causes serious eye irritation.
- H411: Toxic to aquatic life with long lasting effects.

Precautionary statements:

Prevention:
- P261: Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
- P273: Avoid release to the environment.
- P280: Wear protective gloves.

Response:
- P333 + P313: If skin irritation or rash occurs: Get medical advice/ attention.
- P337 + P313: If eye irritation persists: Get medical advice/ attention.

Hazardous components which must be listed on the label:
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700)

Epichlorohydrin-formaldehyde-phenol polymer number average molecular weight # 700

1,4-bis(2,3-epoxypropoxy)butane

2.3 Other hazards
This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures
Chemical nature: Modified epoxy resin

Hazardous components:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No. EC-No. Registration number</th>
<th>Classification (67/548/EEC)</th>
<th>Classification (REGULATION (EC) No 1272/2008)</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>reaction product: bisphenol-A- (epichlorhydrin) and epoxy resin (number average molecular weight &lt;= 700)</td>
<td>25068-38-6 01-2119456619-26</td>
<td>Xi; R36/38 R43 N; R51-R53</td>
<td>Eye Irrit. 2; H319 Skin Irrit. 2; H315 Skin Sens. 1; H317 Aquatic Chronic 2;</td>
<td>&gt;= 50 - &lt;= 100</td>
</tr>
</tbody>
</table>
### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

**General advice**: Keep warm and in a quiet place.
- Show this safety data sheet to the doctor in attendance.
- Take off all contaminated clothing immediately.

**If inhaled**: Move to fresh air.
- Keep patient warm and at rest.
- If unconscious place in recovery position and seek medical advice.
- If symptoms persist, call a physician.
- If breathing is irregular or stopped, administer artificial respiration.

**In case of skin contact**: Wash off immediately with soap and plenty of water.
- Do NOT use solvents or thinners.
- If on clothes, remove clothes.
- If skin irritation persists, call a physician.

**In case of eye contact**: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- If eye irritation persists, consult a specialist.
- If easy to do, remove contact lens, if worn.

**If swallowed**: Keep at rest.
- Do not induce vomiting without medical advice.
- Keep respiratory tract clear.
- If symptoms persist, call a physician.

#### 4.2 Most important symptoms and effects, both acute and delayed

**Symptoms**:
- Irritant effects
- Redness
- Sensitising effects
4.3 Indication of any immediate medical attention and special treatment needed

Treatment: No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:
- Foam
- Sand
- Carbon dioxide (CO2)
- Water mist

Unsuitable extinguishing media:
- Water spray jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting:
- The pressure in sealed containers can increase under the influence of heat.
- Cool closed containers exposed to fire with water spray.

5.3 Advice for firefighters

Special protective equipment for firefighters:
- In the event of fire, wear self-contained breathing apparatus.
- Use personal protective equipment.

Further information:
- In the event of fire and/or explosion do not breathe fumes.
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Immediately evacuate personnel to safe areas.
- Prevent fire extinguishing water from contaminating surface water or the ground water system.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions:
- Refer to protective measures listed in sections 7 and 8.
- Evacuate personnel to safe areas.
- Use personal protective equipment.
- Ensure adequate ventilation.
- Inform the responsible authorities in case of gas leakage, or of entry into waterways, soil or drains.

6.2 Environmental precautions

Environmental precautions:
- Do not allow uncontrolled discharge of product into the environment.
- Try to prevent the material from entering drains or watercourses.
- Local authorities should be advised if significant spillages cannot be contained.
6.3 Methods and material for containment and cleaning up

Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Pick up and transfer to properly labelled containers.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling: Provide sufficient air exchange and/or exhaust in work rooms. Avoid inhalation, ingestion and contact with skin and eyes. Wear personal protective equipment. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion: Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures: Provide adequate ventilation. Wash hands and face before breaks and immediately after handling the product.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers: Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labelled containers.

Advice on common storage: Keep away from oxidising agents, strongly acid or alkaline materials and amines. Keep product and empty container away from heat and sources of ignition. Keep away from food and drink.

Other data: Stable at normal ambient temperature and pressure.

7.3 Specific end use(s)

Specific use(s): Consult the technical guidelines for the use of this substance/mixture.
SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

**Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:**

- **reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700)**
  - **End Use:** Workers
  - **Exposure routes:** Skin contact
  - **Potential health effects:** Acute systemic effects, Long-term systemic effects
  - **Value:** 8.33 mg/kg
  - **End Use:** Workers
  - **Exposure routes:** Inhalation
  - **Potential health effects:** Acute systemic effects, Long-term local effects
  - **Value:** 12.25 mg/m³
  - **End Use:** Consumers
  - **Exposure routes:** Skin contact
  - **Potential health effects:** Acute systemic effects, Long-term systemic effects
  - **Value:** 3.571 mg/kg
  - **End Use:** Consumers
  - **Exposure routes:** Ingestion
  - **Potential health effects:** Acute systemic effects, Long-term systemic effects
  - **Value:** 0.75 mg/kg

**Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:**

- **reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700)**
  - **Fresh water**
  - **Value:** 0.006 mg/l
  - **Marine water**
  - **Value:** 0.0006 mg/l
  - **Intermittent releases**
  - **Value:** 0.018 mg/l
  - **Sewage treatment plant**
  - **Value:** 10 mg/l
  - **Fresh water sediment**
  - **Value:** 0.996 mg/kg
  - **Marine sediment**
  - **Value:** 0.0996 mg/kg
  - **Soil**
  - **Value:** 0.196 mg/kg

8.2 Exposure controls

**Engineering measures**

Effective exhaust ventilation system
effective ventilation in all processing areas

**Personal protective equipment**

**Eye protection**

Do not wear contact lenses.
Safety glasses with side-shields conforming to EN166
Ensure that eyewash stations and safety showers are close to
the workstation location.

Hand protection
Material : Chemical resistant gloves made of butyl rubber or nitrile rubber category III according to EN 374.

Skin and body protection : Protective suit

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. In the case of vapour formation use a respirator with an approved filter.
Respirator with a vapour filter (EN 141)
Apply technical measures to comply with the occupational exposure limits.
This should be achieved by a good general extraction and -if practically feasible- by the use of a local exhaust ventilation.

Protective measures : Avoid contact with skin.
Wear suitable protective equipment.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>milky</td>
</tr>
<tr>
<td>Odour</td>
<td>slight</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>not determined</td>
</tr>
<tr>
<td>pH</td>
<td>not determined</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>&gt; 200 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>150 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>not determined</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative vapour density</td>
<td>not determined</td>
</tr>
<tr>
<td>Density</td>
<td>1.17 g/cm³ (25 °C)</td>
</tr>
</tbody>
</table>
Bulk density: not determined

Solubility(ies):
- Solubility in other solvents: not determined

Partition coefficient: n-octanol/water: No data available

Auto-ignition temperature: Not applicable

Thermal decomposition: Method: No data available

Viscosity:
- Viscosity, dynamic: 2,000 - 3,500 mPa.s (25 °C)
- Viscosity, kinematic: not determined

Explosive properties: Not applicable

Oxidizing properties: Not applicable

Surface tension: not determined

Sublimation point: Not applicable

### SECTION 10: Stability and reactivity

10.1 Reactivity
Stable under recommended storage conditions.

10.2 Chemical stability
No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions
Hazardous reactions: Reacts with the following substances:
- Bases
- Strong oxidizing agents
- Avoid amines.

10.4 Conditions to avoid
Conditions to avoid: No decomposition if used as directed.

10.5 Incompatible materials
Materials to avoid: Incompatible with oxidizing agents.

10.6 Hazardous decomposition products
Hazardous decomposition products: This product may release the following: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product:
Acute oral toxicity: Remarks: No data available

Acute inhalation toxicity: Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity: Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Components:
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700):
Acute oral toxicity: LD50 (Rat, female): > 2.000 mg/kg
Method: OECD Test Guideline 420
GLP: yes

Acute dermal toxicity: LD50 (Rat, male and female): > 2.000 mg/kg
Method: OECD Test Guideline 402
GLP: yes

Skin corrosion/irritation

Product:
Remarks: No data available

Components:
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700):
Species: Rabbit
Exposure time: 4 h
Method: OECD Test Guideline 404
Result: Skin irritation
GLP: yes

Serious eye damage/eye irritation

Product:
Remarks: No data available
Respiratory or skin sensitisation

**Product:**
Remarks: No data available

**Components:**
reaction product: bisphenol-A( epichlorhydrin) and epoxy resin (number average molecular weight <= 700):
Test Type: Mouse Local Lymph Node assay (LLNA)
Species: Mouse
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.
GLP: yes

Germ cell mutagenicity
Carcinogenicity
Reproductive toxicity
STOT - single exposure

**Product:**
Remarks: Not applicable

STOT - repeated exposure
Repeated dose toxicity

**Product:**
Remarks: No data available

Aspiration toxicity

**Components:**
reaction product: bisphenol-A( epichlorhydrin) and epoxy resin (number average molecular weight <= 700):
No aspiration toxicity classification

Further information

**Product:**
Remarks: No data available

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SECTION 12: Ecological information

12.1 Toxicity

**Product:**
Toxicity to fish: Remarks: No data available
SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006

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Toxicity to daphnia and other aquatic invertebrates: Remarks: No data available

**Components:**

**reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700):**

Toxicity to daphnia and other aquatic invertebrates:
- EC50 (Daphnia (water flea)): 1.7 mg/l
- Exposure time: 48 h
- Test Type: static test
- Method: OECD Test Guideline 202
- GLP: yes

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity):
- NOEC: 0.3 mg/l
- Exposure time: 21 d
- Species: Daphnia magna (Water flea)
- Test Type: semi-static test
- Method: OECD Test Guideline 211
- GLP: yes

12.2 Persistence and degradability

**Product:**

Biodegradability: Remarks: No data available

**Components:**

**reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700):**

Biodegradability: Result: Not readily biodegradable.
- Method: OECD Test Guideline 301F
- GLP: yes

12.3 Bioaccumulative potential

**Product:**

Bioaccumulation: Remarks: No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

**Product:**

Assessment: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

**Product:**

Additional ecological information: Remarks: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
SECTION 13: Disposal considerations

13.1 Waste treatment methods
Product: In accordance with local and national regulations.
Container hazardous when empty.
Do not dispose of with domestic refuse.
Do not mix waste streams during collection.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

14.1 UN number
ADR/RID: UN 3082
IMDG: UN 3082
IATA: UN 3082

14.2 UN proper shipping name
ADR/RID: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA: Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

14.3 Transport hazard class(es)
ADR/RID: 9
IMDG: 9
IATA: 9

14.4 Packing group
ADR/RID
Packing group: III
Classification Code: M6
Hazard Identification Number: 90
Labels: 9
Tunnel restriction code: E

IMDG
Packing group: III
Labels: 9
EmS Code: F-A, S-F
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IATA
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Packing group : III
Labels : 9

14.5 Environmental hazards

ADR/RID
Environmentally hazardous : yes

IMDG
Marine pollutant : yes

14.6 Special precautions for user
Not applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable


<table>
<thead>
<tr>
<th>9b</th>
<th>Dangerous for the environment</th>
<th>Quantity 1</th>
<th>Quantity 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 t</td>
<td>500 t</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

15.2 Chemical Safety Assessment
Not applicable

SECTION 16: Other information

Full text of R-Phrases

R20/21 : Harmful by inhalation and in contact with skin.
R36/38 : Irritating to eyes and skin.
R43 : May cause sensitisation by skin contact.
R51 : Toxic to aquatic organisms.
R51/53 : Toxic to aquatic organisms, may cause long-term adverse effects.
R53 : May cause long-term adverse effects in the aquatic environment.

Full text of H-Statements
H312 : Harmful in contact with skin.
H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.
H332 : Harmful if inhaled.
H411 : Toxic to aquatic life with long lasting effects.

Full text of other abbreviations
Acute Tox. : Acute toxicity
Aquatic Chronic : Chronic aquatic toxicity
Eye Irrit. : Eye irritation
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.