



1. Store Rolls Horizontally

- Rolls must be stored on their sides (horizontally), supported evenly along their length.
- Avoid storing vertically to prevent core damage or distortion.

2. Maintain a Controlled Environment

- Store in a cool, dry area, ideally:
 - Temperature: 10–30°C (50–86°F)
 - Relative Humidity (RH): ≤ 65%
- Keep rolls away from:
 - Direct sunlight or UV exposure
 - Heat sources (heaters, radiators, hot pipes)
 - Water or high-moisture areas

3. Unband Pallets

- Remove all pallet banding immediately upon receipt.
- Remove rolls from cup holders or restraints to avoid long-term distortion.

4. Stacking & Rotation

- If rolls must be stacked:
 - Stack no more than 2–3 layers
 - Ensure stacks are stable and aligned.
 - Rotate every 30–60 days to prevent flat spots or compression.

5. General Handling

- Do not place heavy objects on top of rolls.
- Keep the storage area clean and free from sharp objects or chemicals.
- Lift rolls using appropriate equipment to avoid creasing or edge damage.

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