

NPC – Liner End Seal

Installation Instructions

Liner End Seal Installation

1. Check to be sure that the Slotted® Korbands are properly located in the seal grooves.
2. Inspect the inside surface of the pipe for rough surfaces, and smooth if necessary. A minimum of 1.5" of unlined pipe is required for the outer seal band.
3. Insert the Liner End Seal, small end first, into the pipe with the overlapping part of the Slotted Bands at the top.
4. Place the appropriate Slotted Band Expander into the band in a vertical position, inserting the Pin on the tip into the receiver end of the Slotted Band.
5. Position End Seal so it is square to the pipe both vertically and horizontally. The inside band should be placed a minimum of 2" inside the lined segment of the pipe.
6. Activate the expander until the gauge reaches the recommended pressure of 4,000 - 6,000 psi, even if the latch does not engage into a slot.
7. Remove the expanding tool. Inspect the band to be sure that the latch has seated into the slot properly.
8. Repeat steps 4, 6, and 7 for the second band.

Installation Tools:

Slotted Band Expanders:

7 - 10"	P/N 92016
10 - 16"	P/N 91969
16" or larger	P/N 91893

