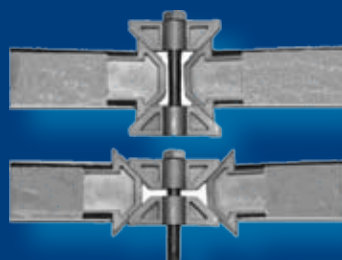


NPC - Internal Joint Seal



- *Designed to restore joint integrity*
- *Can be used in concrete, HDPE and most other types of pipe*
- *Installs easily with torque wrench and socket*
- *Extension seals available to expand coverage area*



WedgeLock expansion bands create a watertight seal capable of withstanding 30 feet of external head pressure.

NPC - Internal Joint Seal

Pipe and manhole joints generally experience higher ground water pressure than the grade adjustment area of a manhole. When infiltration occurs due to deflection, offset or corrosion, the Internal Joint Seal is specifically designed to reestablish watertight conditions.

Available Widths:



Sealing Area:

Sealing Area "A"	Recommended Seal		Sealing Area "B"
	Qty.	Size	
0 - 2½	1	7½"	7½
2½ - 5½	1	10½"	10½
5½ - 10	1 1	7½" Extension	15
10 - 13	1 1	10½" Extension	18
13 - 17½	1 2	7½" Extension	22½
17½ - 20½	1 2	10½" Extension	25½

A = The portion of the seal which covers the pipe or manhole defect.

B = The complete width of the seal once installed (includes the band compression area).

Components Included in the Internal Joint Seal Assembly:

- Rubber Seal
- Expansion Bands
- WedgeLock Assemblies
- Pop Rivet Gun
- Pop Rivets and Safety Caps
- Center Band Assembly (when ordered)



Measuring for Internal Joint Seals:

Prior to ordering Internal Joint Seals it is important to measure the inside diameter of the pipe or manhole on both sides of the joint being repaired. Take the diameter measurement in two directions to ensure accuracy, top to bottom and side to side.

Measure the opening of the joint. The amount the two sections of pipe or manhole have separated from each other.

